

Date: Monday, 22/09/2008 8:18:08 AM
 User: Melanie Fauteux

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : FRONT INBOARD LEG ASSEMBLY
Job Number : 42135	
Estimate Number : 13320	
P.O. Number :	Part Number : D3782041
This Issue : 22/09/2008 S.O. No. :	Drawing Number : D3782 REVA
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SMALL / MED FAB	Drawing Revision : A
Previous Run : 40870	Material :
Written By :	Due Date : 22/09/2008 Qty: 2 Um: Each
Checked & Approved By : <u>MF 08-09-22</u>	
Comment : Est Rev:A 08-05-19 new issue DD verified by:ec Est Rev:B 08-06-17 rev.A as per dwg DD verified by:EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Pick Packing Kit

2.0	D37681	Front Inboard Leg
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)
 Front Inboard Leg
 batch: B40972

SB

3.0	D37871	Foot
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)
 Foot
 batch: B40902

SB

4.0	AN513A	Bolt
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)
 Bolt
 batch: M108167

SB

5.0	AN960JD516	Washer
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Comment: Qty.: 3.0000 Each(s)/Unit Total : 6.0000 Each(s)
 Washer
 batch: M108672
 or (NAS1149D0568J)batch: _____

SB 08/10/16 (2)

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Drawing Name: FRONT INBOARD LEG ASSEMBLY

Job Number: 42135

Part Number: D3782041

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

MS21042L5

Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Nut

batch: M10861

SB

7.0

AN45 13A

EYE BOLT



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

eye Bolt

batch: M109013

SB

8.0

D3762041

Front Leg Fitting Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Front Leg Fitting

B 40747

SB 08/10/16

9.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-assemble as per dwg D3782

****install AN45-13A eye bolt as shown for D412-769-041****

****install AN45-13A eye bolt in reverse for D412-769-042****

FF 08/10/16

10.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SB 08/10/16

11.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: GA

SB 08/10/16

12.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

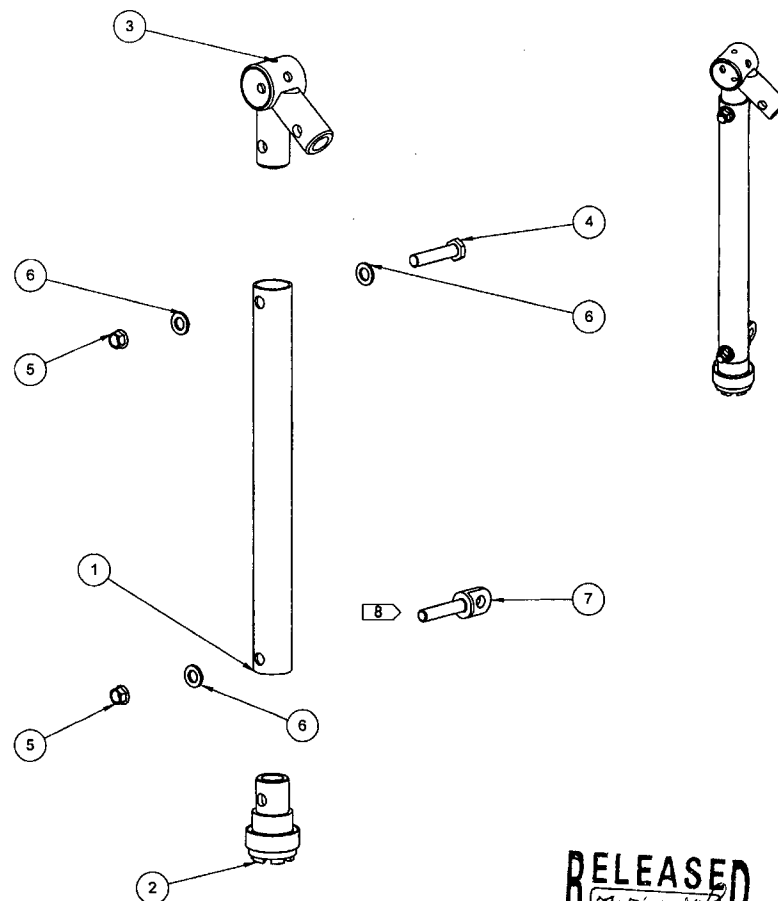
08/10/17

Job Completion



MF 08-10-16

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-041)
1	D3768-1	FRONT INBOARD LEG	1
2	D3787-1	FOOT	1
3	D3782-041	FRONT LEG FITTING ASSY	1
4	AN5-13A	BOLT	1
5	MS21042L5	NUT	2
6	NAS1149D0568J	WASHER (AN960JD516)	3
7	AN45-13A	EYE BOLT	1



D3782-041 FRONT INBOARD LEG ASSEMBLY

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.42 lbs
- 8) ITEM 6 (AN45-13A EYE BOLT) INSTALLED AS SHOWN FOR D412-769-041 AFT FACING SEAT, LH
INSTALLED IN REVERSE FOR D412-769-042 AFT FACING SEAT, RH

RELEASED

A		NEW ISSUE		HS	08.06.04
REV.	DESCRIPTION			BY	DATE
DESIGN	HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D3782 SHEET 1 OF 4 TITLE LEG ASSEMBLY SCALE NTS COPYRIGHT © 2008 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>			
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DE APPR.					
DATE		08.06.04			